

## Resolution to Prevent and End Homelessness

*Whereas an estimated 14,000<sup>1</sup> Minnesotans are homeless on any given night; and,*

*Whereas, preventing homelessness is the most humane and cost-effective approach to addressing homelessness; and,*

*Whereas, 248,000<sup>2</sup> people are paying more than half their income on housing;*

*Be it resolved that the Legislature and Governor enact policies and resources that promote economic security and housing stability to prevent and end homelessness.*

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<sup>1</sup> Homelessness in Minnesota 2012, Wilder Research

<sup>2</sup> Heading Home: Minnesota's Plan to Prevent and End Homelessness, 2013